



# Final Drive & Swing Components for Excavators

Planetary drive gears must withstand the high forces of torque generated by the engine and transfer these loads to move the equipment.

All MGT swing gears and final drive gears are manufactured to precise tolerances for reliable operation. The manufacturing method includes a heat treatment process that increases bending strength, prevents case crushing and provides exceptional wear resistance for a long service life.

Part No.	Description	No. of Teeth	Use per Machine	Machine
1484632	GEAR-SUN	23	1	318C, 319C, 320C/D/E, 321C
1484732	GEAR-SUN	20	1	318C/E, 319/D, 320C/D/E, 321C/D, 323D/F
1484733	GEAR-PLANETARY	25	3	318C/E, 319C/D, 320C/D/E, 321C/D/E, 323D
6I6583	GEAR-SUN	13	1	318C/E, 319C/D, 320C/E, 322/B, 323D/E/F
6I6585	GEAR-PLANETARY	44	3, 6 or 12	318C/E, 319C/D, 320C/E, 322/B, 323D/F
1484633	GEAR-PLANETARY	25	3	318C/E, 319D, 320C/D/E, 321C/D, 323D/F
7Y1427	GEAR-SUN	14	1	320, 320B, 320B L, 320B N, 320 N
7Y1428	GEAR-PLANETARY	32	3	320, 320B, 320B L, 320B N, 320 N
7Y1631	GEAR-RING	N/A	1	320, 320B, 320B L, 320B N, 320 N
7Y1431	GEAR-PLANETARY	30	3	320, 320B, 320B L, 320B N, 320C, 320C L, 322, 322L
1275969	GEAR-SUN	23	1	320, 320B, 320B LN, 320B N, 320 N
7Y1430	GEAR-SUN	17	1	320, 320C
1275970	GEAR-PLANETARY	25	3	320, 320L, 320N
7Y1643	GEAR-SUN	23	1	320, 320L, 320N
7Y1644	GEAR-PLANETARY	25	3	320, 320L, 320N
7Y1755	GEAR-RING	73	1	320, 320L, 320N
1484715	GEAR-COUPLING	55	1 or 2	320, 320L, 320N
1107049	GEAR-SUN	24	1	320B, 322B, 325, 325B
1107051	GEAR-SUN	23	1	320B, 322B, 325, 325B

\* Other part no. not included in the list are available. Please contact your sales representative if you have any questions. Part Numbers are used for reference purposes only.

Part No.	Description	No. of Teeth	Use per Machine	Machine
1107056	GEAR-PLANETARY	23	3	320B, 322B, 325, 325B
1107053	GEAR-PLANETARY	23	3	320B, 322B, 325, 325B, 365B
1107055	GEAR-RING	66	1	320B, 322B, 325/B
7Y0213	GEAR-PLANETARY	21	3	320B/N, 322B, 325B
7Y0219	GEAR COUPLER	58	1	320B/N, 322B, 325B
7Y0999	GEAR-RING	70	1	320B/N, 325
1695593	GEAR-PLANETARY	23	3 or 6	320C/D, 322C, 323D, 324D, 325C/D, 330D/F
1695589	GEAR-SUN	24	2	320C/D, 322C, 323D, 324D/E, 325C/D, 326D
1695592	GEAR-PLANETARY	23	3	320C/D, 322C, 323D/E, 324D, 325C/D, 326D, 329D/E
1912684	GEAR-PLANETARY	21	3 or 6	320C/D, 322C, 323D/E, 325C/D, 329D/E, 330F
1912683	GEAR-SUN	20	1 or 2	320C/D, 322C, 323D/E, 325C/D, 329D/E/F, 330F
7Y0221	GEAR-PLANETARY	23	4	320N
7Y0224	GEAR-PLANETARY	25	3	320N
7Y0674	GEAR-SUN	23	1	322, 325, 330
1107050	GEAR-SUN	23	1	322BL, 325BL
1912676	GEAR-RING	72	1 or 2	322C
1912675	GEAR-PLANETARY	20	3 or 7	322C, 324D, 326D/F
7Y0673	GEAR-RING	73	1	325C, 328D, 330C/D
7Y0676	GEAR-PLANETARY	24	3	325C, 328D, 330C/D
1107216	GEAR-SUN	24	1	325L, 325B
1107233	GEAR-PLANETARY	26	3	330, 330B
7Y0659	GEAR-PLANETARY	22	3	330/B/C/D
7Y0663	GEAR-PLANETARY	20	3	330/B/C/D
1107231	GEAR-SUN	18	1	330B, 330C, 330C L, 330D
1107232	GEAR-SUN	18	1	330B/L



**Carriers**

Part No.	Machine
1107058	320B/B L, 322BL/L, 325BL
1107059	322BL, 325B
7Y1432	320, 320B, 320B L, 320B N, 320 N
7Y1433	318B, 318BN
7Y1751	320, 320L
7Y1752	320, 320L, 320N



**Shafts**

Part No.	Use per Machine	Machine
0941509	3, 4, 8	320, 320C, 320C L, 320L, 320N, 345B, 345B L
7Y0223	3	320B, 320B L, 320C, 320C L, 325B
7Y0225	3	320/B/B L, 320B N, 320C/C L, 320N, 322/C, 322C L, 322L, 325/C/L, 365B
7Y1646	3	320, 320L, 320N

\* Other part no. not included in the list are available. Please contact your sales representative if you have any questions.  
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